Figure 4   3D plot of response surface of pellet tensile strength as function of change in the addition of crude glycerol and compression load (wood residue added at 30% and bentonite added at 1%)
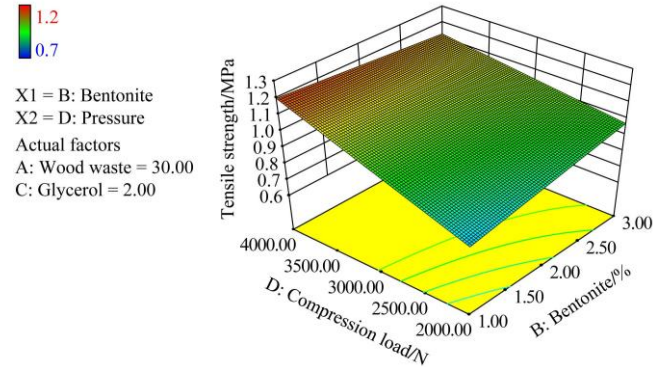

Figure 5   3D plot of response surface of pellet tensile strength as function of change in the addition of bentonite and compression load (wood residue added at 30% and crude glycerol added at 2%)
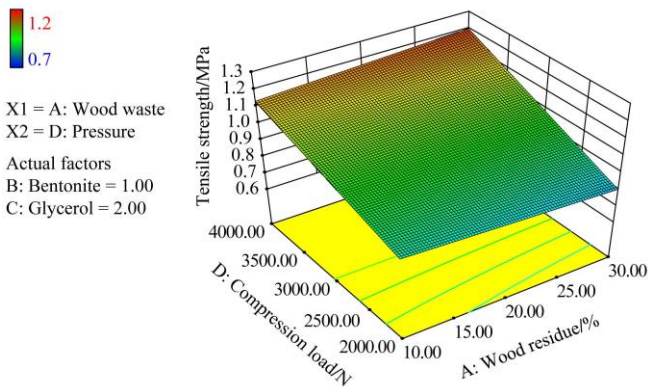

Figure 6   3D plot of response surface of pellet tensile strength as function of change in the addition of wood residue and compression load (bentonite added at 1% and crude glycerol added at 2%)
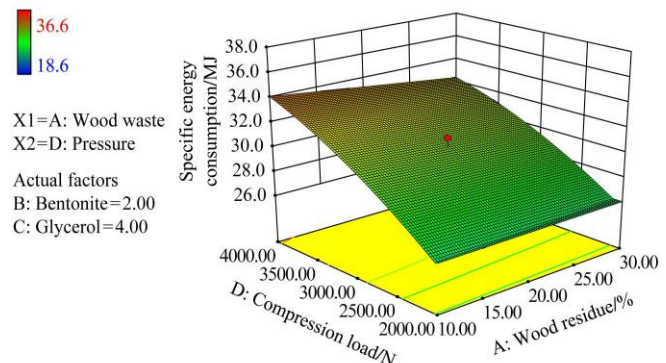

Figure 7   3D plot of response surface of specific energy consumption as function of change in the addition of wood residue and compression load (bentonite at 2% and crude glycerol at 4%)
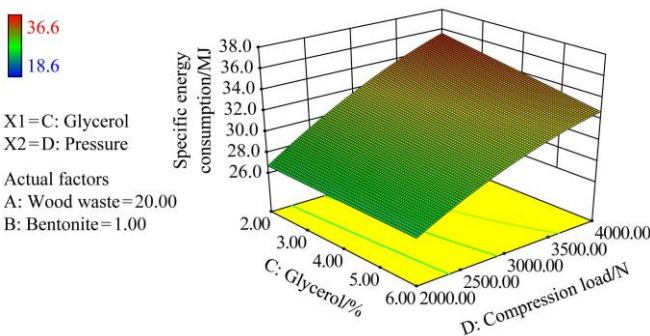

Figure 8   3D plot of response surface of specific energy consumption as function of change in the addition of crude glycerol and compression load (bentonite at 1% and wood residue at 20%)
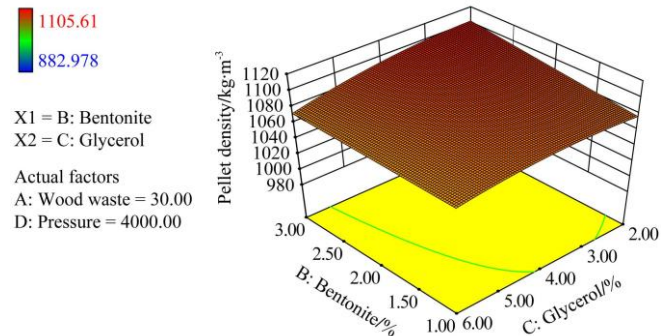

Figure 9   3D plot of response surface of pellet density as function of change in the addition of crude glycerol bentonite (wood residue added at 30% and compression load at 4 000 N)
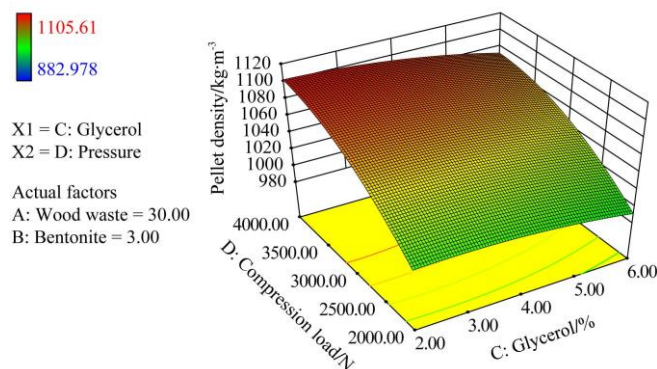

Figure 10   Three-dimensional plot of response surface of pellet density as function of change in the addition of crude glycerol and compression load (bentonite at 3% and wood residue at 30%)